

Swansea University Prifysgol Abertawe

# FACULTY OF SCIENCE AND ENGINEERING

# UNDERGRADUATE STUDENT HANDBOOK

# YEAR 4 (FHEQ LEVEL 7)

# MATERIALS ENGINEERING DEGREE PROGRAMMES

SUBJECT SPECIFIC PART TWO OF TWO MODULE AND COURSE STRUCTURE 2023-24

### DISCLAIMER

The Faculty of Science and Engineering has made all reasonable efforts to ensure that the information contained within this publication is accurate and up-to-date when published but can accept no responsibility for any errors or omissions.

The Faculty of Science and Engineering reserves the right to revise, alter or discontinue degree programmes or modules and to amend regulations and procedures at any time, but every effort will be made to notify interested parties.

It should be noted that not every module listed in this handbook may be available every year, and changes may be made to the details of the modules. You are advised to contact the Faculty of Science and Engineering directly if you require further information.

#### The 23-24 academic year begins on 25 September 2023

Full term dates can be found here

#### DATES OF 23-24 TERMS

25 September 2023 – 15 December 2023

8 January 2024 – 22 March 2024

15 April 2024 – 07 June 2024

#### **SEMESTER 1**

25 September 2023 – 29 January 2024

#### **SEMESTER 2**

29 January 2024 – 07 June 2024

#### SUMMER

10 June 2024 – 20 September 2024

#### **IMPORTANT**

Swansea University and the Faculty of Science of Engineering takes any form of **academic misconduct** very seriously. In order to maintain academic integrity and ensure that the quality of an Award from Swansea University is not diminished, it is important to ensure that all students are judged on their ability. No student should have an unfair advantage over another as a result of academic misconduct - whether this is in the form of **Plagiarism**, **Collusion** or **Commissioning**.

It is important that you are aware of the **guidelines** governing Academic Misconduct within the University/Faculty of Science and Engineering and the possible implications. The Faculty of Science and Engineering will not take intent into consideration and in relation to an allegation of academic misconduct - there can be no defence that the offence was committed unintentionally or accidentally.

Please ensure that you read the University webpages covering the topic – procedural guidance <u>here</u> and further information <u>here</u>. You should also read the Faculty Part One handbook fully, in particular the pages that concern Academic Misconduct/Academic Integrity.

#### Welcome to the Faculty of Science and Engineering!

Whether you are a new or a returning student, we could not be happier to be on this journey with you.

At Swansea University and in the Faculty of Science and Engineering, we believe in working in partnership with students. We work hard to break down barriers and value the contribution of everyone.

Our goal is an inclusive community where everyone is respected, and everyone's contributions are valued. Always feel free to talk to academic, technical and administrative staff, administrators - I'm sure you will find many friendly helping hands ready to assist you. And make the most of living and working alongside your fellow students.

During your time with us, please learn, create, collaborate, and most of all – enjoy yourself!

#### Professor David Smith Pro-Vice-Chancellor and Executive Dean Faculty of Science and Engineering



Faculty of Science and Engineering	
Pro-Vice Chancellor and Executive Dean	Professor David Smith
Director of Faculty Operations	Mrs Ruth Bunting
Associate Dean – Student Learning and Experience (SLE)	Professor Laura Roberts
School of Engineering and Applied Sciences	
Head of School	Professor Serena Margadonna
School Education Lead	Professor Simon Bott
Head of Materials Science and Engineering	Professor Trystan Watson
Materials Science and Engineering Programme	Professor Geraint Williams
Director	geraint.williams@swansea.ac.uk
Year 4 Coordinator	Dr Liz Sackett <u>E.Sackett@Swansea.ac.uk</u>

#### STUDENT SUPPORT

The Faculty of Science and Engineering has two **Reception** areas - Engineering Central (Bay Campus) and Wallace 223c (Singleton Park Campus).

Standard Reception opening hours are Monday-Friday 8.30am-4pm.

The **Student Support Team** provides dedicated and professional support to all students in the Faculty of Science and Engineering. Should you require assistance, have any questions, be unsure what to do or are experiencing difficulties with your studies or in your personal life, our team can offer direct help and advice, plus signpost you to further sources of support within the University. There are lots of ways to get information and contact the team:

**Email:** <u>studentsupport-scienceengineering@swansea.ac.uk</u> (Monday–Friday, 9am– 5pm)

Call: +44 (0) 1792 295514 (Monday-Friday, 10am–12pm, 2–4pm).

**Zoom:** By appointment. Students can email, and if appropriate we will share a link to our Zoom calendar for students to select a date/time to meet.

The current student **webpages** also contain useful information and links to other resources:

https://myuni.swansea.ac.uk/fse/

#### **READING LISTS**

Reading lists for each module are available on the course Canvas page and are also accessible via <a href="http://ifindreading.swan.ac.uk/">http://ifindreading.swan.ac.uk/</a>. We've removed reading lists from the 23-24 handbooks to ensure that you have access to the most up-to-date versions. We do not expect you to purchase textbooks, unless it is a specified key text for the course.

#### THE DIFFERENCE BETWEEN COMPULSORY AND CORE MODULES

Compulsory modules must be pursued by a student.

**Core modules** must not only be **pursued**, but also **passed** before a student can proceed to the next level of study or qualify for an award. Failures in core modules must be redeemed. Further information can be found under "Modular Terminology" on the following link - <u>https://myuni.swansea.ac.uk/academic-life/academic-regulations/taught-guidance/essential-info-taught-students/your-programme-explained/</u>

# Year 4 (FHEQ Level 7) 2023/24

Materials Engineering MEng Materials Science and Engineering[J504] MEng Materials Science and Engineering with a Year Abroad[J506] MEng Materials Science and Engineering with a Year in Industry[J503]

Coordinator: Dr E Sackett

Semester 1 Modules	Semester 2 Modules
EC M406	EG-M190
EG-W100 Polymor Processing	Social, environmental and economic context of
	research
Prof IC Arnold/Mr D Butchor	10 Credits
	Dr N Wint
CORE	CORE
EGSM00	EG-M37
Structural Integrity of Aerospace Metals	Additive Manufacturing
10 Credits	10 Credits
Prof C Pleydell-Pearce	Prof NPN Lavery
CORE	CORE
EGTM71	EG-M47
Power Generation Systems	Business Leadership for Engineers
10 Credits	10 Credits
Prof I Masters	Dr A Munnangi/Dr AS Walters
CORE	CORE
EGTM79	EG-M83
Sustainability and Environmental Assessment	Simulation Based Product Design
10 Credits	10 Credits
Prof GTM Bunting/Mr MH Green	Dr AJ Williams/Dr B Morgan
CORE	CORE
	EGTM60
	Aerospace Materials Engineering
	10 Credits
	Prof C Pleydell-Pearce
	CORE
EG-M122	
Group Project (Mechanical & Materials)	
30 Credits	
Prof DT Gethin	
CORE	
Total 120 Credits	

### **EG-M106 Polymer Processing**

#### Credits: 10 Session: 2023/24 September-January

#### Pre-requisite Modules:

Co-requisite Modules: EG-M103

Lecturer(s): Prof JC Arnold, Mr D Butcher

#### Format: 20 hrs lectures

10 hrs laboratory

70 hrs Directed private study

Contact Hours will be delivered through a blend of live activities online and on-campus, and may include, for example, lectures, seminars, practical sessions and Academic Mentoring sessions.

**Delivery Method:** All Programmes will employ a blended approach to delivery using the Canvas Digital Learning Platform for live and self-directed online activity, with live and self-directed on-campus activities each week. Students may also have the opportunity to engage with online versions of sessions delivered on-campus

#### Lectures/Laboratory demonstrations

**Module Aims:** The module will provide a deeper understanding of the technology of plastics processing. The material covered will cross cut the engineering disciplines of advanced manufacturing technology and polymer science to broaden the technical and industrial context of polymer processing. Within the content of the module simulation software will be applied to industrial case study examples for critical evaluation. In addition, the application of polymer replication technologies within the emerging field of micro manufacturing will be presented, focusing on the advantage and limitations of size effect and length scale integration. The module will include practical demonstration laboratories and also include industrial visits.

#### Module Content:

- Injection moulding: processing cycle
- Material selection criteria and processing consideration
- Computational simulation
- Microcellular injection moulding
- Polymer melt rheology
- Mould cooling systems

#### Intended Learning Outcomes:

Accreditation Outcomes (AHEP) MEng:

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- A thorough understanding of current practice and its limitations, and some appreciation of likely new developments (P9m)

- Understanding of engineering principles and the ability to apply them to undertake critical analysis of key engineering processes (EA1m)

- Understanding of the requirement for engineering activities to promote sustainable development and ability to apply quantitative techniques where appropriate (EL4)

- Understanding of appropriate codes of practice and industry standards (P6)

MSc:

- Awareness that engineers need to take account of the commercial and social contexts in which they operate (EL9m)

- Awareness that engineering activities should promote sustainable development and ability to apply quantitative techniques where appropriate (EL11m)

Assessment: Examination 1 (100%)

**Resit Assessment:** Examination (Resit instrument) (100%)

Assessment Description: Two hour examination, choice of three questions out of four.

**Moderation approach to main assessment:** Moderation of the entire cohort as Check or Audit **Assessment Feedback:** Examination feedback is given using the Faculty of Science and Engineering standard form. Failure Redemption: A supplementary examination will form 100% of the module mark.

MEng finalists are only permitted to redeem a failure as per University regulations for final year students. If you are eligible for a resit examination this will take the form of a 100% supplementary examination.

**Reading List:** McCrum, N. G., Buckley, C. P., Bucknall, C. B., Principles of polymer engineering / N.G. McCrum, C.P. Buckley, C.B. Bucknall., Oxford University Press, 1988.ISBN: 0198561520 Osswald, Tim A., Polymer processing fundamentals / Tim A. Osswald., Hanser ;, c1998..ISBN: 3446195718

Pearson, J. R. A., Mechanics of polymer processing / J.R.A. Pearson., Elsevier Applied Science,, c1985..ISBN: 085334308X

Birley, Arthur W., Haworth, Barry., Batchelor, Jim., Physics of plastics : processing, properties, and materials engineering / Arthur W. Birley, Barry Haworth, Jim Batchelor., Hanser Publishers,, 1991.ISBN: 9780195209181

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

Available to visiting and exchange students.

The Faculty of Science and Engineering has a ZERO TOLERANCE penalty policy for late submission of all coursework and continuous assessment. Late assignments will not be marked.

## EG-M122 Group Project (Mechanical & Materials)

#### Credits: 30 Session: 2023/24 September-June

#### Pre-requisite Modules:

Co-requisite Modules:

Lecturer(s): Prof DT Gethin

**Format:** At least 6 meetings per session with academic and industrial supervisors. Contact Hours will be delivered through a blend of live activities online and on-campus, and may include, for example, lectures, seminars, practical sessions and Academic Mentoring sessions.

**Delivery Method:** All Programmes will employ a blended approach to delivery using the Canvas Digital Learning Platform. After a team and project allocation there will be an initial discussion with the academic and/or industrial supervisors. Students will be in direct contact with the supervisors as appropriate. Thereafter, regular group meetings will be arranged typically biweekly during the term time. The project progression will be made in accordance with the project requirements and guideline. Details on the project requirements for students (i.e. deliverables with respective submission deadline) will be announced by the module coordinator at the project briefing session and/or via Canvas.

**Module Aims:** This module enables students to participate in a group activity involving a multi-disciplinary approach to achieve a solution to a specific engineering problem. In most instances it will involve either direct interaction with industry or will be an industrially-related project. Beyond providing a technical solution, the project will also include the development of a business plan proposal

**Module Content:** Formulating a full design specification that meets all the likely requirements throughout the working life of the 'product' or 'system'. Consideration of aspects such as: material selection, failure and risk, safety and environmental impact, sustainability, health and safety, maintenance and serviceability, also fitness for purpose and cost implications. Production of a

construction/manufacturing/assembly/integration/testing strategy. Consideration of Economic Considerations and Business Plan.

#### Intended Learning Outcomes:

Technical Outcomes

On successful completion of this module students will be expected, at threshold level, to be able to: - Demonstrate a comprehensive knowledge and understanding of the integral 'total design' process (i.e. understanding and evaluating business, customer and user needs) and project management skills in relation to decision-making and business development in a typical group environment.

Critically evaluate the design problems and understand how to apply a range of mathematical and statistical methods, tools and notations proficiently and lead to the solution of engineering design problems.
Demonstrate self-direction and originality in tackling and solving problems, use of computational models relevant to the engineering discipline and an appreciation of their limitations, and act autonomously in planning and implementing tasks at a professional or equivalent level.

- Identify, classify and describe the performance of systems, subsystems and components through the use of engineering principles, analytical methods and modelling techniques.

- Identify any constraints such as environmental and sustainability limitations, health and safety, security and risk issues, legal, intellectual property, codes of practice and standards wherever relevant and applicable.

- Have awareness of developing technologies related to the fields of mechanical/materials engineering in particular and thereby generating an innovative design for products, systems, components or processes to fulfill new needs (i.e. the design to be verified against the specification and validated against the customer requirement, if any).

- Apply advanced problem-solving skills, technical knowledge relevant to the engineering discipline and understanding to establish rigorous and creative solutions that are fit for purpose for all aspects of the problem including production, operation, maintenance and disposal.

- Deal with complex issues both systematically and creatively, use fundamental knowledge to investigate new and emerging technologies, make sound engineering judgement in the absence of complete data, and communicate their conclusions clearly.

Plan for effective project implementation. This includes an ability to:

- Plan and manage the design process, including change control (project plan and conceptual phases to preliminary and detail design phases);

- Identify the factors affecting the project implementation (e.g. commercial, economic and social context of engineering processes and their industrial constraints, current practice and its limitations, technical uncertainty, etc.);

- Understand the key drivers for achieving business success (e.g. competitive advantage, innovation, commercial risks and customer satisfaction, etc.).

Plan, organise, delegate, monitor-control tasks, people and resources to deliver a project. This includes an ability to:

- Apply skills in problem solving, communication, working with peers, information gathering and management, and the effective use of computing and laboratory facilities;

- Plan self-learning and make necessary adjustment to improve performance through monitor-control cycle on an on-going basis;

- Organise and lead work teams, coordinating project activities (understanding of different roles within a project team and take initiative and personal responsibility).

#### Accreditation Outcomes (AHEP)

- Knowledge and understanding of mathematical and statistical methods necessary to underpin their education in their engineering discipline and to enable them to apply a range of mathematical and statistical methods, tools and notations proficiently and critically in the analysis and solution of engineering problems (SM2m)

- Ability to apply and integrate knowledge and understanding of other engineering disciplines to support study of their own engineering discipline and the ability to evaluate them critically and to apply them effectively (SM3m)

- Understanding of engineering principles and the ability to apply them to undertake critical analysis of key engineering processes (EA1m)

- Awareness of developing technologies related to own specialisation (SM4m)

- Understanding of concepts from a range of areas, including some outside engineering, and the ability to evaluate them critically and to apply them effectively in engineering projects (SM6m)

- Ability to identify, classify and describe the performance of systems and components through the use of analytical methods and modelling techniques (EA2)

- Ability to apply quantitative and computational methods, using alternative approaches and understanding

their limitations, in order to solve engineering problems and implement appropriate action (EA3m) - Understanding of, and the ability to apply, an integrated or systems approach to solving complex engineering problems (EA4m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- Understand and evaluate business, customer and user needs, including considerations such as the wider engineering context, public perception and aesthetics (D1)

Investigate and define the problem, identifying any constraints including environmental and sustainability limitations; ethical, health, safety, security and risk issues; intellectual property; codes of practice and standards (D2)

- Apply advanced problem-solving skills, technical knowledge and understanding, to establish rigorous and creative solutions that are fit for purpose for all aspects of the problem including production, operation, maintenance and disposal (D4)

- Plan and manage the design process, including cost drivers, and evaluate outcomes (D5)

- Knowledge and understanding of the commercial, economic and social context of engineering processes (EL2)

- Knowledge and understanding of management techniques, including project and change management, that may be used to achieve engineering objectives, their limitations, and how they may be applied appropriately (EL3m)

- Understanding of the key drivers for business success, including innovation, calculated commercial risks and customer satisfaction (EL7m)

- A thorough understanding of current practice and its limitations, and some appreciation of likely new developments (P9m)

- Ability to apply engineering techniques taking account of a range of commercial and industrial constraints (P10m)

- Understanding of different roles within an engineering team and the ability to exercise initiative and personal responsibility, which may be as a team member or leader (P11m)

- Apply their skills in problem solving, communication, working with others, information retrieval and the effective use of general IT facilities (G1)

- Plan self-learning and improve performance, as the foundation for lifelong learning/CPD (G2)

- Monitor and adjust a personal programme of work on an on-going basis (G3m)

- Exercise initiative and personal responsibility, which may be as a team member or leader (G4)

- Design solutions for complex problems that evidence some originality and meet a combination of societal, user, business and customer needs as appropriate. This will involve consideration of applicable health & safety, diversity, inclusion, cultural, societal, environmental and commercial matters, codes of practice and industry standards (M5)

#### MSc

- A critical awareness of current problems and/or new insights most of which is at, or informed by, the forefront of the specialisation (SM8m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- Ability both to apply appropriate engineering analysis methods for solving complex problems in engineering and to assess their limitations (EA6m)

- Ability to collect and analyse research data and to use appropriate engineering analysis tools in tackling unfamiliar problems, such as those with uncertain or incomplete data or specifications, by the appropriate innovation, use or adaptation of engineering analytical methods (EA7m)

- Knowledge and comprehensive understanding of design processes and methodologies and the ability to apply and adapt them in unfamiliar situations (D10m)

- Awareness of the need for a high level of professional and ethical conduct in engineering (EL8m)

- Awareness that engineers need to take account of the commercial and social contexts in which they operate (EL9m)

- Knowledge and understanding of management and business practices, their limitations, and how these may be applied in the context of the particular specialisation (EL10m)

- Awareness of and ability to make general evaluations of risk issues in the context of the particular specialisation, including health & safety, environmental and commercial risk (EL13m)

- Ability to apply engineering techniques taking account of a range of commercial and industrial constraints (P10m)

- Understanding of different roles within an engineering team and the ability to exercise initiative and personal responsibility, which may be as a team member or leader (P11m)

- Apply their skills in problem solving, communication, working with others, information retrieval and the

effective use of general IT facilities (G1)

- Plan self-learning and improve performance, as the foundation for lifelong learning/CPD (G2)
- Monitor and adjust a personal programme of work on an on-going basis (G3m)
- Exercise initiative and personal responsibility, which may be as a team member or leader (G4)

Assessment: Group Work - Project (100%)

**Assessment Description:** Assessment will be 60% for the group and 40% for the individual's contribution to the group. In assessing the project, considerable importance will be placed on the following aspects: • Final design specification;

 Technical engineering analysis (hand calculations, numerical and computational analysis, 3D modelling and simulation, prototyping and testing. Also, where relevant it may include Material selection, manufacturing and manufacturing techniques.

• Cost analysis;

• Sociological impact on the environment, sustainability, etc.

Business plan.

The group mark will be based on the written report, together with the assessment of a poster display that each group will be required to produce, and will be scaled by using peer review assessment.

The individual mark will be based on the assessment of three aspects:

- The individual project management and progress report;
- The individual contribution to the final report;

• The oral interview.

**Moderation approach to main assessment:** Universal Non-Blind Double Marking of the whole cohort **Assessment Feedback:** Feedback will be given by supervisors as regular part of meetings with students. Formal verbal/written feedback will be provided on the assessed parts of the project.

**Failure Redemption:** There is no failure redemption for this module. Failure in this module would normally result in an exit qualification due to insufficient credits having been attained.

**Reading List:** Childs, Peter R. N., author., Mechanical Design Engineering Handbook, Butterworth-Heinemann, 2019.ISBN: 0081023685

Ashby, M. F., Materials selection in mechanical design, Butterworth-Heinemann, 2011.ISBN: 9781856176637

Automotive Industry Action Group., Verband der Automobilindustrie., The FMEA handbook : failure mode and effects analysis, Automotive Industry Action Group, 2019.ISBN: 9781605343679

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

The Faculty of Science and Engineering has a ZERO TOLERANCE penalty policy for late submission of all coursework and continuous assessment.

NOT AVAILABLE to visiting and exchange students.

## EG-M190 Social, environmental and economic context of research

#### Credits: 10 Session: 2023/24 January-June

Pre-requisite Modules: Co-requisite Modules:

Lecturer(s): Dr N Wint

**Format:** 30 formal contact hours

10 x 1 hour lectures

10 x 2 hour interactive workshops

**Delivery Method:** All Programmes will employ a blended approach to delivery using the Canvas Digital Learning Platform for live and self-directed online activity, with live and self-directed on-campus activities each week. Students may also have the opportunity to engage with online versions of sessions delivered on-campus

Lecture and workshops

**Module Aims:** There is an increasing need for engineers to work towards complex, so called 'wicked problems', for example the secure supply of energy. This necessitates a holistic approach and involves making decisions based on a range of different factors, and consideration for economic, ethical, social, political and environmental, as well as technical limitations.

Obtaining and making sense of such information involves types of knowledge and the use of tools and techniques that have not always been traditionally used within engineering disciplines. For example, ethical issues concerning negative impacts on environment or society may raise questions of value, duty or morality and requires the application of moral reasoning rather than scientific reasoning.

During this module we will make use of a variety of engineering case studies which exemplify the need to consider non-technical aspects of engineering projects. We will use qualitative research approaches and ethical frameworks to help in our engineering decision making. We will also consider the role of the engineer in policy making.

**Module Content:** Different types of knowledge and research approaches used to obtain different types of knowledge and information

The use of moral reasoning and ethical frameworks

Policy process and the role of the engineer in informing policy

Intended Learning Outcomes: Technical Outcomes

By the end of this module students should be able to:

Knowledge of the stages of a research project and how to select appropriate research methods.

Accreditation Outcomes (AHEP)

Awareness of the need for a high level of professional and ethical conduct in engineering (EL8M / ET1fl) Awareness that engineers need to take account of the commercial and social contexts in which they operate (EL9M/ ET2fl)

Awareness that engineering activities should promote sustainable development (EL11M / ET4fl)

Assessment:	Coursework 1 (60%)
	Coursework 2 (40%)
	Participation Exercise (0%)

**Resit Assessment:** Coursework reassessment instrument (100%)

**Assessment Description:** Assessment One: Selection of a contemporary engineering topic/project. Outline of the role of different types of knowledge and information needed to inform project. Ethical, economic, social and environmental evaluations of the engineering issues involved. Assessment Two: A policy brief (choice of contemporary engineering topic)

PASS/FAIL COMPONENT Minimum attendance and contribution to workshop sessions Note, that this module cannot be passed if this pass/fail element is not passed. If you do not meet the requirements of the Pass/Fail component, you will receive a QF outcome. This means that you will be required to repeat the failed component(s), even if your module mark is above 50% **Moderation approach to main assessment:** Moderation of the entire cohort as Check or Audit **Assessment Feedback:** Formative and peer feedback will be given in group/workshop sessions

Feedback during Q&As in lecture and example classes.

Lecturer available for ad-hoc feedback during office hours.

Written feedback on all coursework submitted

**Failure Redemption:** Students will be provided with the opportunity to resubmit failed components. If engagement in group project activities is below required level, no supplementary will be possible and module will have to be resat in the following year.

**Reading List:** Singh, Pooja ; Singh, Lalit Kumar, Instrumentation and control systems design for nuclear power plant: An interview study with industry practitioners, Elsevier B.V, 2021-11.ISBN: 17385733 Szopiska-Mularz, Monika, Adaptive reuse of modern movement car parking structures for controlled environment agriculture: Results from an interview study for the innovative design process in cities, 2021.ISBN: 18779166

Zhu, Runhe ; Lucas, Gale M ; Becerik-Gerber, Burcin ; Southers, Erroll G, Building preparedness in response to active shooter incidents: Results of focus group interviews, Elsevier Ltd, 2020-09.ISBN: 22124209

Kim, Ji-Eun ; Kessler, Larry ; McCauley, Zach ; Niiyama, Itsumi ; Boyle, Linda Ng, Human factors considerations in designing a personalized mobile dialysis device: An interview study, Elsevier Ltd, 2020-05.ISBN: 00036870

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

# EG-M37 Additive Manufacturing

### Credits: 10 Session: 2023/24 January-June

#### Pre-requisite Modules:

Co-requisite Modules: EG-M103

Lecturer(s): Prof NPN Lavery

Format: 10x2hr lectures/seminars/example classes 10x2hr practical demonstrations 8x1hr office hours Contact Hours will be delivered through a blend of live activities online and on-campus, and may include, for example, lectures, seminars, practical sessions and Academic Mentoring sessions.

**Delivery Method:** All Programmes will employ a blended approach to delivery using the Canvas Digital Learning Platform for live and self-directed online activity, with live and self-directed on-campus activities each week. Students may also have the opportunity to engage with online versions of sessions delivered on-campus - There will be 10 x 1hr lectures over the full semester, 5 x 1hr seminars, which will include 2-3 revision classes. - There will be 2 x 1hr invited guest lectures with speakers from industry working in additive manufacturing and the production of metal powders. - A group project (40%) - Each week there will be a 2hr practical laboratory where which students will undertake studies on AM components as set per their projects. At the end of the assignment, students will give a short presentation (5%), and upload their CAD files (5%). A short report (30%) will be required on their practical assignment which will be due at the end of the term. - There will be 5 Canvas tests (10%) based on online video learning, which will be done every other week throughout term. - The remaining 50% weighting will be assessed by examination. - There will be 10x1hr office hours.

Module Aims: 1.1 Introduction to Additive Manufacturing

- 1.3 Additive Manufacturing Processes
- 1.3 Applications of Additive Manufacturing
- 1.4 Mechanics of the Powder Bed System
- 1.5 Physics of Additive Manufacturing
- 1.6 AM Defects and Process Control
- 1.7 Measurement and analysis of AM properties
- 1.8 Computer Aided Engineering of AM Parts
- 1.9 Powder Metals
- 1.10 Design for AM and part preparation

Module Content: Chapter 1 – Module overview (1 lecture)

#### Chapter 2 – Additive Manufacturing Processes (1 lecture)

This chapter gives a refresher of manufacturing processes, and places additive manufacturing processes in the general context of manufacturing. In this chapter you will also revise how to perform techno-economic calculations on manufacturing processes which later on will help you decide which production route is most suitable for a given component. The second part of this chapter gives a bit of recent history, describing the evolution of additive manufacturing from its origins in rapid prototyping. The final section of this chapter gives a top-down approach to the classification of different additive manufacturing technologies, and a machine-by-machine description of commercially available systems. It will be reiterated that due to the rapidly changing nature of AM, only a small number of case-studies are included in these notes, and that more complete and up-to-date case-studies will be given in the lecture presentations.

#### Chapter 3 – Additive Manufacturing Applications (1 lecture)

This chapter describes applications via a series of case studies. Only a number of case studies are included in these notes, and that more complete and up-to-date case studies will be given in the lectures. We introduce the concept of a TRL level to be able to differentiate between the readiness of additive manufacturing technologies with respect to more mainstream (traditional) processes. Finally, some case studies will be shown for various sectors.

#### Chapter 4 – Mechanics of Additive manufacturing (1-2 lectures)

This chapter comes in two parts. In the first part you will get a practical overview of a specific powder bed system, with a breakdown of each of the different parts of the machine much the same way as you would in an operator training course. Hopefully this will be accompanied by a visit to the ALM laboratory as seeing the machine in action is a much better way to learn about it. In the second part of this chapter we will go into more details about the specific interaction of the laser and the powder, and the consolidation process leading to process maps for specific process control parameters such as exposure time, point distance and hatch spacing.

#### Chapter 5 – Physics of Additive Manufacturing (1-2 lectures)

In this chapter we will go into more depth into the physics of additive manufacturing processes, specifically processes which use a laser as a heating source. Some aspects are specific to metal powder-bed based systems, but others could equally be applicable to extrusion plastic systems, wire extrusion or electron beam systems, basically anything that requires a thermal heat source for the material consolidation. The chapter builds a fundamental knowledge which will lead to a better understanding of some of the root causes of defects and best material properties available from AM.

#### Chapter 6 – AM Defects and Process Control (1-2 lectures)

In this chapter we introduce some of the common defects which are associated with parts made by Additive Manufacturing. We will go into more details about the specific interaction of the laser and the powder, and the consolidation process leading to process maps for specific process control parameters such as exposure time, point distance and hatch spacing. These are related to AM defects. Additionally, we introduce Taguchi or ANOVA (Analysis of variances) in the context of AM process parameters, as a means of optimising the machine settings.

#### Chapter 7 – Measurement and analysis of AM material properties (2 lectures)

This chapter gives an overview of material properties and measurement techniques used for parts/materials made by AM. The content is mainly used to emphasise some of the sections in previous chapters where the material properties have already been introduced. There will be no worked examples for this chapter as the content is embedded within examples introduced in the other sections.

#### Chapter 8 – Computer Aided Engineering of AM parts (1 lecture)

This chapter gives an overview of the many ways in which Computer Aided Engineering can be applied to Additive Manufacturing. Modelling is playing an increasingly important role in AM. Currently most efforts continue to go towards the understanding of the process, at multiple different length scales. However, the digital nature of AM will mean that at some point in the future there will be a convergence of the modelling to enable a full virtual design of the component prior to the build.

Chapter 9 – Powder Metals (1-2 lectures)

In this chapter, you will learn how powders are characterised using Powder Size Distributions, Morphology and Physical properties (tap density, apparent density ...). You will learn about the various metal powder production routes from both a primary and secondary feedstock, including Physical/gas atomisation processes which are the main route for AM powder production. Of these, gas or plasma atomisation can produce powders which are ideal for AM processes, due to tight powder size distributions, low impurities and a good (rounded) morphology which can be repeated from batch to batch, leading to more reliable mechanical properties in AM parts.

Chapter 10 – Design for AM and component preparation (1-2 lectures)

This chapter will cover some of the design and part preparation procedures associated with powder bed fusion systems. General design rules arise due to the digital fabrication nature of AM, and these have consequences on the mechanical properties of the build. These are discussed and put in the more general context of efforts to standardise AM processes and materials. The combination of design constraints and material properties have to be considered when selecting the appropriate AM process, but this is by no means straight forward or definitive at the current time. This work will link directly into the practical project.

Practical Project (C1 Group project worth 40% of module)

The learning objectives of the practical on this module is to maximise your knowledge of AM by exposing you to the practical nature of 3D metal printing. Specifically developing your knowledge of products designed specifically for AM looks to bring out the creative side of your engineering skills guided by knowledge of the process limitations of 3D printing.

The assignment, worth 40% (C1-1 30% report + C1-2 5% presentation + C1-3 5%CAD) of this 10-credit module, is comprised of a report which should not be more than 10 pages (excluding appendices but including 4-5 references). The report can be written together as a group, but there needs to be a clear indication of the contribution of each individual student, and this is weighted at 30%.

To maintain the creative nature of the assignment the overall structure of the report is left free to be determined by the group, except for two sections and the appendices. Namely, the "Executive Summary" and the "Individual Contribution" which should be written in the individual student's own words.

In the first week after the Easter Recess, on the Monday, each group must present a short 5 minute/3 slide presentation on their project and component. This will be judged but not marked and will provide feedback for the assignment report.

The assignment should be uploaded by each student to Turnitin on Canvas in PDF format by the deadline.

#### Intended Learning Outcomes:

Technical Outcomes

Upon completion of the module the students will:

LO1 learn the basic terminology and principles of AM technologies

LO2 learn general capabilities and limitations of AM with respect to other manufacturing technologies LO3 learn classifications of metal-based AM technologies

LO4 be able to compare AM technologies and select for specific design/manufacturing applications

LO5 develop an in-depth understanding of specific metal-based laser powder-bed system

LO6 learn about design constraints, and the practicalities of setting-up builds and running AM machines

LO7 learn about the underlying physics of lasers, and thermal transfer of laser-powder interaction

LO8 learn how process maps are developed for specific materials and AM machines

LO9 learn how to select optimal machine parameters from process maps

LO10 understand the causes of errors and failures in AM parts, how to identify and avoid them

LO11 learn to identify features of part design and material which will be problematic for AM, and suggest alternatives

LO12 learn how scientific methodologies such as Design of Experiments are used to optimise machine parameters

LO13 learn about important research challenges in AM such CAE of melt pool/residual stress modelling LO14 learn how to evaluate and select best build orientations and prepare a build report

LO15 plan, produce and evaluate a novel 3D metal printed component specifically designed for AM

Accreditation Outcomes (AHEP)

MEng:

- Knowledge and understanding of mathematical and statistical methods necessary to underpin their education in their engineering discipline and to enable them to apply a range of mathematical and statistical methods, tools and notations proficiently and critically in the analysis and solution of engineering problems (SM2m)

- Awareness of developing technologies related to own specialisation (SM4m)

- A comprehensive knowledge and understanding of mathematical and computational models relevant to the engineering discipline, and an appreciation of their limitations (SM5m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- Ability to apply relevant practical and laboratory skills (P3)

MSc:

A critical awareness of current problems and/or new insights most of which is at, or informed by, the forefront of the specialisation (SM8m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m) - Monitor and adjust a personal programme of work on an on-going basis (G3)

Assessment: Examination 1 (50%) Coursework 1 (40%)

Coursework 2 (10%)

**Resit Assessment:** Examination (Resit instrument) (100%)

Assessment Description: 2 hr examination where students attempt 3 out of 4 questions (50%).

A practical done in a group worth 40% of the module, but which is graded individually per student.

5 Canvas tests each worth 2% throughout term (10%).

Moderation approach to main assessment: Moderation of the entire cohort as Check or Audit

**Assessment Feedback:** Coursework 1 (C1) - A practical done in a group worth 40% of the module, but which is graded individually per student. The learning objectives of the practical on this module is to maximise your knowledge of AM by exposing you to the practical nature of 3D metal printing. Specifically developing your knowledge of products designed specifically for AM looks to bring out the creative side of your engineering skills guided by knowledge of the process limitations of 3D printing. The assignment is comprised of a report which should not be more than 10 pages (excluding appendices but including 4-5 references). The report can be written together as a group, but there needs to be a clear indication of the contribution of each individual student, and this is weighted at 30%. To maintain the creative nature of the assignment the overall structure of the report is left free to be determined by the group, except for two sections and the appendices. Namely, the "Executive Summary" and the "Individual Contribution" which should be written in the individual students own words. In the first week after the Easter Recess on the Monday each group must present a short 5 minute/3 slide presentations on their project (5%) and the actual CAD of the component (5%). This will be judged and provide feedback for the assignment report. The assignment should be uploaded by each student to Turnitin on Canvas in PDF format by the deadline.

During lectures the students will go through example questions. Standard examination feedback form is available for students after the exam.

Coursework 2 (C2) - worth a total of 10% will be made up of 5 Canvas tests (2% each) done at intervals throughout term. The tests will be a combination of multiple choice and calculated questions with automated feedback on Canvas. Students will have up to 5 attempts to get the highest scores.

Failure Redemption: Supplementary examination will form 100% of the module mark.

**Reading List:** Kalani Kirk Hausman author., Horne, Richard, \$e author., 3D printing for dummies / by Kirk Hausman and Richard Horne., Hoboken, N.J. : John Wiley & Sons, 2013.ISBN: 9781118660751 Linkan Bian editor.; Nima Shamsaei editor.; John M. Usher editor., Laser-based additive manufacturing of metal parts : modeling, optimization, and control of mechanical properties / edited by Linkan Bian, Nima Shamsaei, John M. Usher., Boca Raton, Florida : CRC Press is an imprint of the Taylor & Francis Group, an Informa business, 2018.ISBN: 1498739997

Gibson, I. (Ian) author., Rosen, D. W. (David W.), author.; Stucker, B. (Brent), author.; Khorasani, Mahyar, author., Additive manufacturing technologies., Springer, 2021.ISBN: 9783030561277

Ian Gibson, David Rosen, Brent Stucker, Additive Manufacturing Technologies, Springer-Verlag New York, 2015. ISBN: 978-1-4939-2113-3

Gibson, Ian.; Rosen, David; Stucker, B. (Brent), Additive manufacturing technologies : 3D printing, rapid prototyping, and direct digital manufacturing, Springer Verlag, 2016.ISBN: 9781493944552

Lipson, HodKurman, Melba, ebrary, Inc, Fabricated the new world of 3D printing, John Wiley and Sons, 2013.ISBN: 1118350634

Bhaskar Dutta author., Sudarsanam Babu author.; Bradley Jared author., Science, technology and applications of metals in additive manufacturing / Bhaskar Dutta, Sudarsanam Babu, Bradley Jared., Amsterdam : Elsevier, 2019.ISBN: 9780128166437

Ian Gibson; David Rosen; B Stucker (Brent), Additive manufacturing technologies : 3D printing, rapid prototyping, and direct digital manufacturing / edited by Ian Gibson, David Rosen and Brent Stucker., Springer Verlag, 2016.ISBN: 9781493944552

Bourell, David Lee, Campbell, R. I. (R. Ian), ebrary, Inc, Selected papers from the 14th Annual Solid Freeform Fabrication Symposium, University of Texas, Austin, Texas, 4-6 August 2003, Emerald Group Pub., 2004.ISBN: 0861769171

Smit, Lotte J, Dijk, Julia H. Van, ebrary, Inc, Powder metallurgy research trends, Nova Science Publishers, 2009.ISBN: 1604568526

Hilton, Peter D., editor.; Jacobs, Paul F. (Paul Francis), editor., Rapid tooling : technologies and industrial applications, Marcel Dekker, Inc., 2000.ISBN: 0824787889

Lombard, Mattebrary, Inc, SolidWorks 2013 bible, Wiley, 2013.ISBN: 1118508408

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

Available to visiting and exchange students.

# EG-M47 Business Leadership for Engineers Credits: 10 Session: 2023/24 January-June

Credits: 10	Session: 2023/24 January-June
Pre-requisit	te Modules:
<b>Co-requisit</b>	e Modules:
Lecturer(s)	: Dr A Munnangi, Dr AS Walters
Format:	Lectures/Workshops - 22 hours
	Open door tutorials/workshops - 8 hours
	Directed private study 70 hours
	Contact Hours will be delivered through a blend of live activities online and on-campus, and
	may include, for example, lectures, seminars, practical sessions and Academic Mentoring
	sessions.
Delivery Me	ethod: All Programmes will employ a blended approach to delivery using the Canvas Digital
Learning Pla	atform for live and self-directed online activity, with live and self-directed on-campus activities
each week.	Students may also have the opportunity to engage with online versions of sessions delivered
on-campus	
Combination	n of interactive lectures/workshops/case studies and self-study.
Module Ain	ns: At the end of this course students will be able to recognise and understand key
characteristics of leadership as well as a wide range of strategic business skills, ideas and theories with	
emphasis or	n innovation and "entrepreneurial thinking" which is essential for the current multidisciplinary
engineering	environment. The course delivery integrates practical project work and academic rigour.
Module Cor	ntent: Workshop 1 – Introduction & Leadership Part 1
Workshop 2	- Leadership Part 2
Workshop 3 – Team Formation, Development and Communication	
Workshop 4 - Entrepreneurial Thinking	
Workshop 5 – Change Management	
Workshop 6 – Strategic Management	
Workshop 7	- Innovation and Business Thinking, Group Assignment Part 1
Workshop 8	– Innovation and Business Thinking, Group Assignment Part 2
Workshop 9	- Group Assignment Workshop
Workshop 1	0 – Group Assignment Workshop

#### Intended Learning Outcomes:

Technical Outcomes

On successful completion of this module students will be expected, at threshold level, to be:

- Demonstrate an understanding of current leadership issues. Critically appraise theories and approaches to leadership and at the same time reflect on personal leadership aspects.

- Knowledge to assess the basic factors that must be considered for a business formation. Use of basic level strategy and innovation methods in order for an organisation to gain competitive advantage. Critically evaluate the rationale for utilising methods for idea generation/innovation.

- Have awareness of theoretical perspectives and approaches to change management in organisational environments. Synthesise the relationship between the external context of an organisation and its internal context and their impact on its strategic direction.

- Demonstrate and appraise, entrepreneurial way of working, team development and communication skills

Accreditation Outcomes (AHEP)

- Investigate and define the problem, identifying any constraints including environmental and sustainability limitations; ethical, health, safety, security and risk issues; intellectual property; codes of practice and standards (D2)

- Demonstrate the ability to generate an innovative design for products, systems, components or processes to fulfil new needs (D8m)

- Knowledge and understanding of management and business practices, their limitations, and how these may be applied in the context of the particular specialisation, (ET3fl)

- Awareness that engineering activities should promote sustainable development and ability to apply quantitative techniques where appropriate, (ET4fl)

- Awareness of and ability to make general evaluations of risk issues in the context of the particular specialisation, including health & safety, environmental and commercial risk. (ET6fl)

- Understanding of the key drivers for business success, including innovation, calculated commercial risks and customer satisfaction. (ET7m)

Assessment:	Group Work - Coursework (80%)
	Online Class Test (10%)
	Online Class Test (10%)

**Resit Assessment:** Coursework reassessment instrument (100%)

Assessment Description: Online Test 1 Assessment level marking - PGTM March 10%

Online Test 2 Assessment level marking - PGTM March 10%

Group Work Coursework Assessment level marking - PGTM April 80%

The group (5/6) assignment will require application of the "key skills" and innovation development tools to generate solutions for real-world scenarios – report (40 pages) and development of Business Canvas.

This module is assessed by a combination of group-based and individual assignments (quiz-1 and quiz-2). In the main exam, the marks students get in quiz -1 and quiz-2 will add to the marks the individual gets in the group assignment project. For the resit exam, the quiz-1 and quiz-2 marks will not add to the project.

Moderation approach to main assessment: Partial moderation

Assessment Feedback:

Continuous group feedback on "out-comes" of workshops, after submission of coursework 1 at request during open-tutorials.

#### Failure Redemption:

Exam resits according to University regulations.

100% coursework.

**Reading List:** Birley, Sue., Muzyka, Daniel F., Mastering enterprise : your single-source guide to becoming an entrepreneur / edited by Sue Birley, Daniel F. Muzyka., FT/Pitman,, 1997.ISBN: 0273630318 Simon. Bridge, Ken O'Neill (Producer), Understanding enterprise : entrepreneurship and small business / Simon Bridge and Ken O'Neill., Palgrave Macmillan, 2013.ISBN: 9780230308091

Bridge, Simon., O'Neill, Ken,, Martin, Frank., Understanding enterprise : entrepreneurship and small business / Simon Bridge, Ken O'Neill & Frank Martin., Palgrave Macmillan,, 2009.ISBN: 9780230552708

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

The Faculty of Science and Engineering has a ZERO TOLERANCE penalty policy for late submission of all coursework and continuous assessment

Related assignments are used to assess this module.

This module is assessed by a combination of group-based and individual assignments. In order for the individual assessment marks to count, you must achieve at least 40% in the group-based assignment. If you achieve less than 40% in the group-based assignment, then the module mark will be just the group-based assignment mark.

### EG-M83 Simulation Based Product Design

#### Credits: 10 Session: 2023/24 January-June

#### Pre-requisite Modules:

Co-requisite Modules:

Lecturer(s): Dr AJ Williams, Dr B Morgan

Format: Lectures 6, Computer Lab 20, Reading/Private Study 20, Preparation for Assessment 54

Contact Hours will be delivered through a blend of live activities online and on-campus, and may include, for example, lectures, seminars, practical sessions and Academic Mentoring sessions.

**Delivery Method:** All Programmes will employ a blended approach to delivery using the Canvas Digital Learning Platform for live and self-directed online activity, with live and self-directed on-campus activities each week. Students may also have the opportunity to engage with online versions of sessions delivered on-campus

Lectures and Computer Laboratory sessions will be delivered on campus.

**Module Aims:** This module provides an overview of the role that simulation can play in the design process of a product. A series of lectures introduce computational modelling and the computational tools and techniques employed in the design process. The application of simulation in the design of a number of industry based research projects is presented. Computer workshops lead students in using simulation tools and applying the tools in the optimisation of the design of a product.

#### Module Content:

• Introduction to computational modelling and the use of simulation in the design process: Examples, advantages, disadvantages.

• Information about commercial packages for each stage of the design process.

• Overview of steps involved in the modelling process; Identification of the physics involved, The effect of problem simplifications and assumptions on the solution, Determining an appropriate analysis type, The importance of validation.

• Introduction to steps involved in computational modelling, CAD and meshing: Examples of common problems associated with these stages of the design process and techniques to avoid them; importance of solution mesh independence, Solution procedures, simulation solver software, Post-processing, Interpretation of results, visualisation and optimisation,

Introduction to software tools used in this module, CAD, meshing, analysis and visualisation packages.
Analysis techniques: Overview of finite difference, finite volume and finite element methods, their

advantages and disadvantages, and common applications for each method type.

• Case studies: application of the knowledge gained during the lectures to a) investigate the importance of solution mesh independence and b) optimise the design of a product using simulation.

#### Intended Learning Outcomes:

Technical Outcomes

On completion of this module the student will:

- Have the ability to apply computer-based models for solving problems in engineering and recognise the factors that influence model limitations. Assessed using Assignment 1 and 2.

- Demonstrate the ability to develop and apply a test strategy to produce an optimised design. Assessed using Assignment 2.

- Demonstrate an understanding of the modelling process and the role of simulation in design. Assessed using Assignment 2.

Accreditation Outcomes (AHEP):

#### MEng:

- Ability to apply quantitative and computational methods, using alternative approaches and understanding their limitations, in order to solve engineering problems and implement appropriate action (EA3m)

- A comprehensive knowledge and understanding of mathematical and computational models relevant to the engineering discipline, and an appreciation of their limitations (SM5m)

- Work with information that may be incomplete or uncertain, quantify the effect of this on the design and, where appropriate, use theory or experimental research to mitigate deficiencies (D3m)

- Demonstrate wide knowledge and comprehensive understanding of design processes and methodologies and the ability to apply and adapt them in unfamiliar situations (D7m)

- Understand and evaluate business, customer and user needs, including considerations such as the wider engineering context, public perception and aesthetics (D1)

MSc:

- Ability both to apply appropriate engineering analysis methods for solving complex problems in engineering and to assess their limitations (EA6m)

- Knowledge, understanding and skills to work with information that may be incomplete or uncertain, quantify the effect of this on the design and, where appropriate, use theory or experimental research to mitigate deficiencies (D9m)

- Knowledge and comprehensive understanding of design processes and methodologies and the ability to apply and adapt them in unfamiliar situations (D10m)

Assessment:	Assignment 1 (20%)
	Assignment 2 (80%)
<b>Resit Assessment:</b>	Coursework reassessment instrument (100%)

#### Resit Assessment: Co Assessment Description:

• Assignment 1: Mesh Sensitivity Study. This is an individual piece of coursework. This coursework will involve the investigation of the influence of mesh dependence, convergence criteria and physical phenomena on a simulation solution. The results of the investigation will be presented in a written report (maximum of 15 pages).

• Assignment 2: Design Optimisation. This is an individual piece of coursework. This coursework will require the student to use simulation tools to optimise the design of a component subject to given criteria. The student will also be required to show their understanding of the role that simulation plays in the design process using examples presented within the module. This coursework will be presented in a written report (maximum of 20 pages).

• Supplementary Coursework. This is an individual piece of coursework. This coursework will require the student to use simulation tools to investigate and optimise the design of a given device. This coursework will be presented in a written report (maximum of 20 pages).

Moderation approach to main assessment: Universal Non-Blind Double Marking of the whole cohort

**Assessment Feedback:** Individual written feedback will be given using Canvas. An overall assessment of the cohort's performance for the coursework will also be published on Canvas.

**Failure Redemption:** A supplementary piece of coursework will be set which will form 100% of the mark. This assessment will cover the learning outcomes of both coursework 1 & 2.

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

Available for visiting students. The Faculty of Science and Engineering has a ZERO TOLERANCE penalty policy for late submission of all coursework and continuous assessment.

### **EGSM00 Structural Integrity of Aerospace Metals**

#### Credits: 10 Session: 2023/24 September-January

Pre-requisite Modules: Co-requisite Modules: EGTM60 Lecturer(s): Prof C Pleydell-Pearce

Format: Lectures 20 hours Examples classes 8 hours

Directed private study 36 hours Preparation for examination 36 hours

Contact Hours will be delivered through a blend of live activities online and on-campus, and may include, for example, lectures, seminars, practical sessions and Academic Mentoring sessions.

**Delivery Method:** All Programmes will employ a blended approach to delivery using the Canvas Digital Learning Platform for live and self-directed online activity, with live and self-directed on-campus activities each week. Students may also have the opportunity to engage with online versions of sessions delivered on-campus

#### Lecture based.

**Module Aims:** This module aims to instill a detailed understanding of the mechanism of failure that can occur in service with aerospace metals, how they can be predicted through lifetime modelling, how they can be monitored and how they can be prevented by changes to material structure and processing. The module covers a wide range of content from fundamental deformation mechanisms at the atomic scale to the design and maintenance of large engineering structures.

#### Module Content:

Unit 1: The Application – Gas Turbine Technology – Thrust or Bust?

Unit 2: Material Deformation and Dislocation Theory

Unit 3: Failure modes in materials

Unit 4: Cracks and Fracture Mechanics

Unit 5: Fatigue

Unit 6: Fatigue lifing methods

Unit 7: Creep

Unit 8: Creep lifing methods

Unit 9: Mixed mode regimes – TMF – Creep-Fatigue interaction.

Unit 10: Forensic Characterisation of Failure

#### Intended Learning Outcomes: Technical Outcomes:

• To develop an in-depth understanding of the potential in-service failure modes with aerospace metals, including creep fatigue, stress-corrosion cracking, thermal oxidation and impact.

- To instill a good understanding of how the material structure can affect the occurrence of failure.
- To instill a good understanding of how the processing of the material can affect the occurence of failure.

• To provide a working knowledge of how failure can be predicted through lifetime modelling, and how performance can be assessed with in-service monitoring.

#### Learning Outcomes (AHEP)

- A comprehensive knowledge and understanding of scientific principles and methodology necessary to underpin their education in their engineering discipline, and an understanding and know-how of the scientific principles of related disciplines, to enable appreciation of the scientific and engineering context, and to support their understanding of relevant historical, current and future developments and technologies (SM1m)

 Knowledge and understanding of mathematical and statistical methods necessary to underpin their education in their engineering discipline and to enable them to apply a range of mathematical and statistical methods, tools and notations proficiently and critically in the analysis and solution of engineering problems (SM2m)

- Awareness of developing technologies related to own specialisation (SM4m)

- A comprehensive knowledge and understanding of mathematical and computational models relevant to the engineering discipline, and an appreciation of their limitations (SM5m)

- Understanding of engineering principles and the ability to apply them to undertake critical analysis of key engineering processes (EA1m)

-Ability to apply quantitative and computational methods, using alternative approaches and understanding their limitations, in order to solve engineering problems and to implement appropriate action (EA3m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- Ability to extract and evaluate pertinent data and to apply engineering analysis techniques in the solution of unfamiliar problems (EA6m)

- Understand and evaluate business, customer and user needs, including considerations such as the wider engineering context, public perception and aesthetics (D1)

- Investigate and define the problem, identifying any constraints including environmental and sustainability limitations; ethical, health, safety, security and risk issues; intellectual property; codes of practice and standards (D2)

- Knowledge and understanding of the commercial, economic and social context of engineering processes (EL2)

- Knowledge and understanding of risk issues, including health & safety, environmental and commercial risk, risk assessment and risk management techniques and an ability to evaluate commercial risk (EL6) - Understanding of the key drivers for business success, including innovation, calculated commercial risks and customer satisfaction (EL7m)

- Understanding of contexts in which engineering knowledge can be applied (eg operations and management, application and development of technology, etc) (P1)

- Knowledge of characteristics of particular equipment, processes, or products, with extensive knowledge and understanding of a wide range of engineering materials and components (P2m)

- Understanding of appropriate codes of practice and industry standards (P6)

- Ability to work with technical uncertainty (P8)

- A thorough understanding of current practice and its limitations, and some appreciation of likely new developments (P9m)

- Ability to apply engineering techniques taking account of a range of commercial and industrial constraints (P10m)

- Apply their skills in problem solving, communication, working with others, information retrieval, and the effective use of general IT facilities (G1)

MSc

- A comprehensive understanding of the relevant scientific principles of the specialisation (SM7m)

- A critical awareness of current problems and/or new insights most of which is at, or informed by, the forefront of the specialisation (SM8m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- Ability both to apply appropriate engineering analysis methods for solving complex problems in

engineering and to assess their limitations (EA6m)

- Knowledge, understanding and skills to work with information that may be incomplete or uncertain, quantify the effect of this on the design and, where appropriate, use theory or experimental research to mitigate deficiencies (D9)

- Awareness of the need for a high level of professional and ethical conduct in engineering (EL8m)

- Awareness that engineers need to take account of the commercial and social contexts in which they operate (EL9m)

- Knowledge and understanding of management and business practices, their limitations, and how these may be applied in the context of the particular specialisation (EL10m)

- Awareness of relevant regulatory requirements governing engineering activities in the context of the particular specialisation (EL12m)

- Awareness of and ability to make general evaluations of risk issues in the context of the particular specialisation, including health & safety, environmental and commercial risk (EL13m)

- A thorough understanding of current practice and its limitations, and some appreciation of likely new developments (P9m)

- Advanced level knowledge and understanding of a wide range of engineering materials and components (P12m)

- Ability to apply engineering techniques taking account of a range of commercial and industrial constraints (P10m)

- Apply their skills in problem solving, communication, working with others, information retrieval, and the effective use of general IT facilities (G1)

Assessment: Examination (100%)

**Resit Assessment:** Examination (Resit instrument) (100%)

Assessment Description: A two-hour examination.

Moderation approach to main assessment: Moderation of the entire cohort as Check or Audit

**Assessment Feedback:** There is no assessed work in this module, but during example classes students will be able to attempt and discuss past exam questions to prepare them for the final examination. Standard examination feedback form available for all students after the examination.

Failure Redemption: A supplementary examination will form 100% of the module mark.

**Reading List:** Dieter, George Ellwood., Bacon, David., Mechanical metallurgy / George E. Dieter., McGraw-Hill,, c1988..ISBN: 0071004068

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

Available to visiting and exchange students.

# EGTM60 Aerospace Materials Engineering Credits: 10 Session: 2023/24 January-June

Credits. To Session. 2023/24 January-June
Pre-requisite Modules:
Co-requisite Modules:
Lecturer(s): Prof C Pleydell-Pearce
Format: Combination of interactive lectures and self study
18 hours formal contact
15 hours pre module preparation
37 hours post module directed study
30 hours preparation for assessment
Delivery Method: 2 hour examination and an assignment.
Module Aims: This module will relate the sources of stress and mechanical design requirements in
aerospace power plant and structures to the development, optimisation and selection of high performance
materials.
Principles of materials development: Material types and structure: metals, alloys, composites.
Mechanical behaviour of materials: Stress-strain response, deformation mechanisms, single and poly-
crystals, failure modes.
Sources of stress in power plant: CF loading, direct stress, bend, pressure, thermal, complex, stress
concentrations.
Optimising microstructure and properties: Solidification processing, heat-treatment: alloy strengthening.
Performance of specific material systems: Titanium alloys, nickel alloys, steels, metal matrix/ceramic matrix
composites.
Materials selection: codes, specification, design requirements for creep, fatigue, static fracture and
environmental resistance.
Advanced material developments: New materials and processes for the next millenium.
Module Content: The course focuses on key materials used in the aerospace industry including titanium
alloys, nickel alloys and composites highlighting how their properties and processing relate to structural
integrity requirements in engines and airframes. Specific themes include:
<ul> <li>Basic structural integrity requirements: sources of stress, material strength and ductility, toughness,</li> </ul>
fatigue, creep and environmental degradation.
<ul> <li>Principles of materials development and selection.</li> </ul>
<ul> <li>Alloy types for each class of material (titanium, nickel).</li> </ul>
<ul> <li>Optimising properties through processing methods, heat treatment schedules and microstructural</li> </ul>
evolution.
<ul> <li>Casting, forging and thermo mechanical processing.</li> </ul>
• Solid solution strengthening, precipitation hardening, Tempering and texture (directional) strengthening.
<ul> <li>Advanced composite systems for airframes and engines: metal matrix, ceramic, mechanisms of</li> </ul>
reinforcement; specific design requirements and applications.
<ul> <li>New materials and processes for the next decade - their advantages and disadvantages.</li> </ul>
a Case studies and in convice issues

• Case studies and in-service issues

#### Intended Learning Outcomes: Technical Outcomes

After completing this module you should be able to demonstrate a knowledge and understanding of: • Acrospace material types and their applications

- Aerospace material types and their applications.
- Optimisation of materials for particular applications through composition, processing and heat treatment.
- Structural integrity requirements for selected components in engines and airframes.
- Strengthening mechanisms in materials.

Learning Outcomes (AHEP)

MEng

- A comprehensive knowledge and understanding of scientific principles and methodology necessary to underpin their education in their engineering discipline, and an understanding and know-how of the scientific principles of related disciplines, to enable appreciation of the scientific and engineering context, and to support their understanding of relevant historical, current and future developments and technologies (SM1m)

- Awareness of developing technologies related to own specialisation (SM4m)

- Understanding of engineering principles and the ability to apply them to undertake critical analysis of key engineering processes (EA1m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m)

- Communicate their work to technical and non-technical audiences (D6)

- Knowledge and understanding of the commercial, economic and social context of engineering processes (EL2)

- Understanding of the key drivers for business success, including innovation, calculated commercial risks and customer satisfaction (EL7m)

- Understanding of contexts in which engineering knowledge can be applied (eg operations and management, application and development of technology, etc) (P1)

- Knowledge of characteristics of particular equipment, processes, or products, with extensive knowledge and understanding of a wide range of engineering materials and components (P2m)

- A thorough understanding of current practice and its limitations, and some appreciation of likely new developments (P9m)

#### MSc

A comprehensive understanding of the relevant scientific principles of the specialisation (SM7m)
 A critical awareness of current problems and/or new insights most of which is at, or informed by, the forefront of the specialisation (SM8m)

- Ability to use fundamental knowledge to investigate new and emerging technologies (EA5m) - Knowledge, understanding and skills to work with information that may be incomplete or uncertain, quantify the effect of this on the design and, where appropriate, use theory or experimental research to mitigate deficiencies (D9m)

- Awareness that engineers need to take account of the commercial and social contexts in which they operate (EL9m)

- Awareness of relevant regulatory requirements governing engineering activities in the context of the particular specialisation (EL12m)

- Advanced level knowledge and understanding of a wide range of engineering materials and components (P12m)

- A thorough understanding of current practice and its limitations, and some appreciation of likely new developments (P9m)

- Understanding of different roles within an engineering team and the ability to exercise initiative and personal responsibility, which may be as a team member or leader (P11m)

Assessment:

Examination 1 (80%) Assignment 1 (20%)

**Resit Assessment:** Examination (Resit instrument) (100%)

Assessment Description: Examination worth 80%

Assignment worth 20%. This is an individual piece of coursework.

**Moderation approach to main assessment:** Moderation of the entire cohort as Check or Audit **Assessment Feedback:** Written feedback on assignment. Examples classes.

Failure Redemption: A supplementary examination will form 100% of the module mark.

**Reading List:** Roger C. Reed, The superalloys fundamentals and applications / Roger C. Reed., Cambridge University Press, 2006.ISBN: 1107167256

Meherwan P. Boyce, Gas turbine engineering handbook Meherwan P. Boyce., Elsevier, 2012.ISBN: 1283347814

I. J. Polmear, Light alloys : metallurgy of the light metals / I.J. Polmear., Edward Arnold, 1997.ISBN: 0340700297

F. C. Campbell (Flake C.), Manufacturing technology for aerospace structural materials / F.C. Campbell., Elsevier, 2006.ISBN: 9781856174954

G. Lütjering, J. Williams, Titanium.

Callister, William D., Jr., 1940- author., Rethwisch, David G., author., Materials science and engineering, Wiley, 2014.ISBN: 9781118319222

Additional Notes: Delivery of both teaching and assessment will be blended including live and selfdirected activities online and on-campus.

Failure to sit an examination or submit work by the specified date will result in a mark of 0% being recorded.

Available to visiting and exchange students

### **EGTM71 Power Generation Systems**

#### Credits: 10 Session: 2023/24 September-January

#### Pre-requisite Modules:

#### **Co-requisite Modules:**

Lecturer(s): Prof I Masters

Format: Lectures and directed private study

**Delivery Method:** Seminar style lectures which include Q&A, informal discussion and class debate sessions. Assessment 100% Exam.

**Module Aims:** This module will provide a detailed introduction to the technology, politics and economics of power generation and its distribution, with an emphasis on the UK network. The main topics include power for transport applications and electricity generation. Case studies of traditional power plant (including coal, oil, gas, nuclear) will be followed by an assessment of current and future low carbon and sustainable technologies (wind, wave, tidal, solar, biomass).

Module Content: Definitions of energy, work and power; energy conversion.

Steam engines, internal combustion and diesel engines; aeroengine variants, low emissions vehicles. Conventional power generation: Fundamentals and nuclear reactor types.

Hydroelectric, geothermal, wind, solar, biomass, wave, tidal and other energy sources. UK energy policy.

Changing patterns of energy requirements in the UK and the world; climate change.

#### Intended Learning Outcomes:

**Technical Outcomes** 

Upon completion of the module the student should be able to demonstrate:

- Comprehensive knowledge of existing power generation systems.

- Awareness of future energy requirements, constraints and emerging generation systems.

- Power generation systems for transport and electricity supply.

- An ability to (thinking skills): Evaluate alternative power systems in light of social, economical and environmental concerns.

- An ability to (key skills): Present a coherent (even personal) view of energy requirements, supply and use on regional, national and international scales.

Accreditation Outcomes (AHEP)

MEng:

- LO1 Investigate and define the problem, identifying any constraints including environmental and sustainability limitations; ethical, health, safety, security and risk issues; intellectual property; codes of practice and standards (D2)

- LO2 Knowledge and understanding of the commercial, economic and social context of engineering processes (EL2)

- LO3 Understanding of the requirement for engineering activities to promote sustainable development and ability to apply quantitative techniques where appropriate (EL4)

- LO4 Understanding of the key drivers for business success, including innovation, calculated commercial risks and customer satisfaction (EL7m)

MSc:

- LO5 Awareness that engineers need to take account of the commercial and social contexts in which they operate (EL9M)

- LO6 Awareness that engineering activities should promote sustainable development and ability to apply quantitative techniques where appropriate (EL11M)

Assessment: Examination 1 (100%)

**Resit Assessment:** Examination (Resit instrument) (100%)

**Assessment Description:** Formal Exam. 100%. All learning Outcomes. Questions based on course notes and the "Energy Plans" given in the textbook "Sustainable energy without the hot air".

**Moderation approach to main assessment:** Moderation of the entire cohort as Check or Audit **Assessment Feedback:** Standard Faculty exam feedback form.

Failure Redemption: A supplementary examination will form 100% of the module mark

**Reading List:** MacKay, David J. C., Sustainable energy--without the hot air / David J.C. MacKay., UIT,, 2009.ISBN: 9780954452933

Johnson, Kate; Dalton, Gordon; Masters, Ian, Building industries at sea : 'blue growth' and the new maritime economy / editors: Kate Johnson, Gordon Dalton, Ian Masters, 2017.ISBN: 8793609264 Additional Notes: Delivery of both teaching and assessment will be blended including live and self-

directed activities online and on-campus.

The Faculty of Science and Engineering has a ZERO TOLERANCE penalty policy for late submission of all coursework and continuous assessment.

AVAILABLE TO visiting and exchange students.

### EGTM79 Sustainability and Environmental Assessment

#### Credits: 10 Session: 2023/24 September-January

Pre-requisite Modules:

Co-requisite Modules:

Lecturer(s): Prof GTM Bunting, Mr MH Green

**Format:** Lectures 25; Directed private study35; Preparation of assignments 40;

Contact Hours will be delivered through a blend of on-site lectures and workshops, supported by online learning resources on the Canvas site.

**Delivery Method:** Delivery of teaching will be via on-campus lectures, supported by tutorials and on-line learning resources using the Canvas Digital Learning Platform.

**Module Aims:** This module covers the principles and practice of the assessment of sustainability of engineering activities, including life cycle analysis and the benefits of a Circular Economy. It covers the assessment of resource conservation by optimal use of resources, including consideration of primary extraction processes, design/manufacturing/fabrication, improving product life and end of life usage. It includes training and practice in how to undertake a quantitative environmental impact assessment.

Module Content: •The concepts of lifecycle analysis and Circular Economy.

Principle of energy and resource conservation from 'cradle to grave' and 'cradle to cradle.'
Sustainability and the understanding of how societal, economic and environmental concerns interact. A review of the methods of assessing societal impacts.

•A review of the methodology of LCA, including inventory analysis, data sources and environmental impact assessment.

•Case studies from various sectors of engineering and waste management will be covered.

•The effects of economic, social and political pressures on sustainable business activities.

Intended Learning Outcomes: Accreditation Learning Outcomes

On successful completion of this module students will be expected, at least at threshold level, to have met the following AHEP4 Learning Outcomes:

• M2 Formulate and analyse complex problems to reach substantiated conclusions (L7/EQF).

• M4 Select and critically evaluate technical literature and other sources of information to solve complex problems (L7/EQF).

• M7 Evaluate the environmental and societal impact of solutions to complex problems (to include the entire life-cycle of a product or process) and minimise adverse impacts (L7/EQF).

• M15 Apply knowledge of engineering management principles (L6/EQF).

• M17 Communicate effectively on complex engineering matters with technical and nontechnical audiences, evaluating the effectiveness of the methods used (L7/EQF).

**Technical Outcomes** 

- An understanding of the principles of life cycle analysis and the different approaches that have been used.

- An appreciation of the application of LCA to industry.

- Familiarity of the approach of circular economy to address sustainability concerns and an understanding of engineering as a key driver for sustainable business activities.

- An understanding of the circular economy and how it relates to new opportunities for industry.

- An appreciation of the complexity of legislative, social and political pressures on technological development.

Assessment:	Assignment 1 (10%)
	Assignment 2 (90%)
Resit Assessment:	Coursework reassessment instrument (100%)

Assessment Description: Both assignments will involve working in groups.

Assignment 1 – completion and analysis of results from an Excel based model evaluating circular economy design opportunities.

Assignment 2 – evaluation of opportunities for circularity and reduction in environmental impact of a particular product. This will build on the work performed for assignment 1 and will involve a numerical analysis using circularity indicators and LCA, coupled with a written report on interpretation of the findings and proposed methods to reduce environmental impacts. This will robustly assess Learning Outcomes M2, M7 and will include aspects of M17.

Important information: The pass mark for a module at Level 4/M is 50%. In addition, in order to pass the module, students must pass both assessment components with a minimum of 50%.

If you do not meet the component level requirements for the module you will receive a QF outcome. This means that you will be required to repeat the failed component(s), even if your module mark is above 50%.

Moderation approach to main assessment: Moderation of the entire cohort as Check or Audit

**Assessment Feedback:** Each student will receive the mark and individual feedback comments on each piece of submitted coursework, via Canvas.

Failure Redemption: Submission of additional assignment worth 100% (capped at 50%).

**Reading List:** Braungart, Michael, McDonough, William, Cradle to cradle : remaking the way we make things, Vintage, 2009.ISBN: 0099535475

Henrikke. Baumann, Anne-Marie Tillman, The hitch hiker's guide to LCA : an orientation in life cycle assessment methodology and application / Henrikke Baumann & Anne-Marie Tillman., Studentlitteratur, 2004.ISBN: 9789144023649

Ciambrone, David F., Environmental life cycle analysis / David F. Ciambrone., Lewis Publishers,, 1997.ISBN: 9781566702140

Frankl, Paolo., Rubik, Frieder., Life cycle assessment in industry and business : adoption patterns, applications and implications / Paolo Frankl, Frieder Rubik ; with contributions by Matteo Bartolomeo ... [et al.]., Springer,, c2000..ISBN: 3540664696

Webster, Ken, author., The circular economy : a wealth of flows, Ellen MacArthur Foundation Publishing, 2017.ISBN: 9780992778460

Additional Notes: Delivery of both teaching will be primarily via on-site lectures, supported with on-line learning resources. Assessments will be via coursework submitted to the Canvas system.

Available to visiting and exchange students.

The pass mark for a module at Level 4/M is 50%, and students must achieve this pass mark in both assessment components to pass this module.